



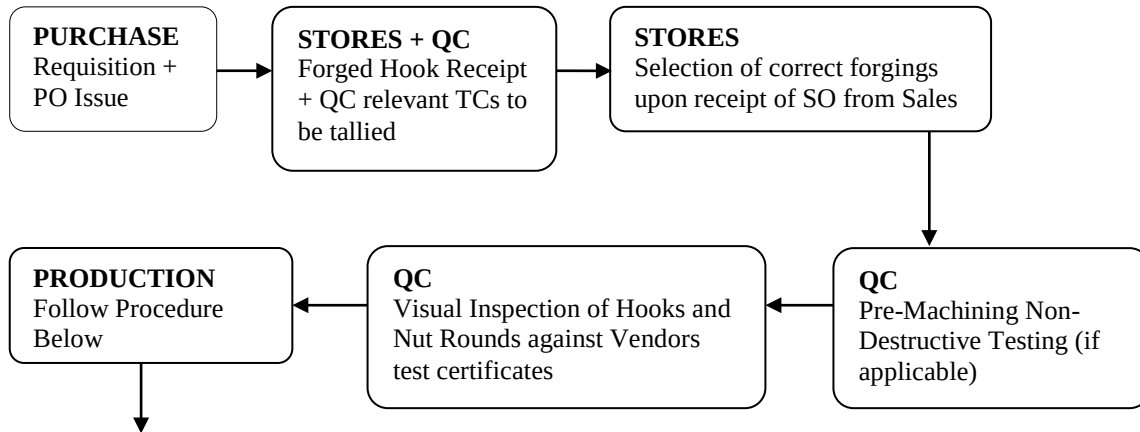
Estd. 1910

Esoofali Esmailji Karachiwalla & Co.



Registered ISO 9001:2000

Machined Hook - Manufacturing Process/Guideline



Proceed as follows:

1. Verify that Hook drawing conforms with relevant IS Specs
2. Place Forging on Lathe/CNC machine and provide threading as per drawing
3. If Nut and Cross Head are required, machine appropriate rounds
4. Use threading gauges to confirm thread sizes
5. Assemble all parts as per drawing and ensure hook/nut compatibility
6. Visual Inspection of Components
7. Surface finishing as per customer requirement
8. Suitable Painting / Coating as required by customer.

For further details concerning the manufacture of Machined Hooks, please refer to ISS specification IS 3815, IS 15560, IS 5749, BS 3017, IS 4367, IS 8610 as applicable

